

October, 2019

58 Years

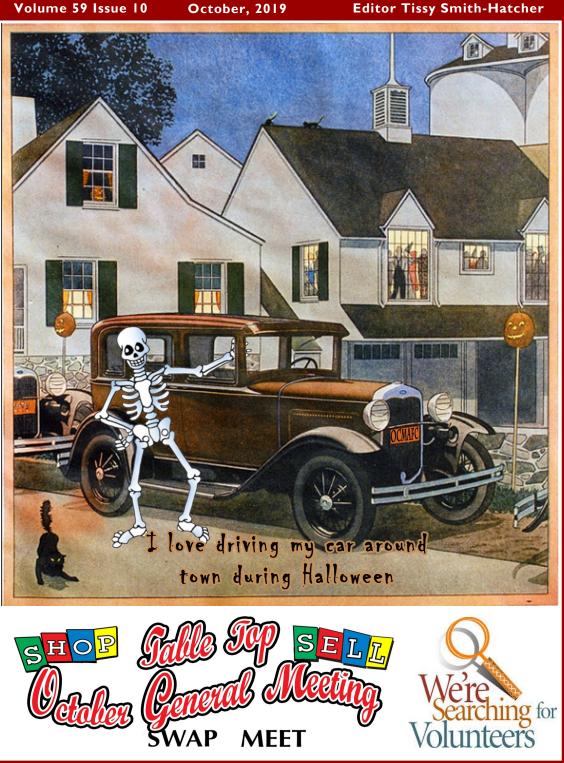
Editor Tissy Smith-Hatcher

The only thing we have to fear is FEAR itself ...

and spiders



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Orange County Model A Ford Club

The Distributor

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News From the President

October, 2019

First of all I want to thank Kay and Leonard Nettles for a fun and informative day on Saturday, August 17. If you'll remember, we shared the event with the Oldsmobile Club and were delighted to make some new friends. There was a display of large and small stationary engines. And Kay made sure no one went hungry. Thank both of you for hosting us for the day.

Also that day, there was a lot of excitement generated by a presentation of a "New Engine" for the Model A Ford. I want to give Leonard Nettles credit for being the catalyst for bringing together the team to make the new engine possible. Watch for further developments.

In Sept. we celebrated International Model A Ford Day. Our club celebrated with a hamburger barbeque (meat, buns and condiments provided by the club) and delicious sides and dessert provided by volunteers (thank you to all!). Bruce and Becky McIntosh arranged for us to use their community center. Thank you Bruce for barbequing all those burgers, and a big thank you to Becky for providing all the extras. You are both host/hostess

with the mostest! Although a bit warm, we had a great time. Over 50 happy people attended! Sharon Johnson has given our club a beautiful, Model A themed and colorful quilt that was worked on by club members in 1976. It was decided that the quilt will be raffled off at our annual banquet on January 5. Plan to

attend for your chance to win this piece of history.

I want to encourage you to consider becoming an active participant in this club. ELECTION of officers is coming up and nominations for two board members needs to be made at the October meeting. These offices are important to having a functioning and fun club. Please contact Joe Goff to volunteer! For more information about the **Technical Director** and **Vice President** positions, please refer to your roster and (continued on Page 9)



Coming to October general meeting! "Don't Toss It.... Sell It."

Bring whatever you don't want or need that has to do with the Model A era. Examples might be: auto parts (cleaned up, please,) tools, books, kerosene lamps, car blankets, Hubley cars, etc. Mark your articles with your name and the price or O.B.O. Tables will be set up at the rear of the room. Remember, you keep the money! Call Bev Marsh with any questions. Leave a message because I might think you are a RoBo caller! I will get back to you. (714) 373-9769 or cell (714) 397-4593



Upcoming Tours and Activities Calendar



Oct 5 (Sat) First Saturday Breakfast BS Session ~ 8AM at The Katella Grill, 1325 W Katella Ave, Orange

Oct 6-10 MAFCA

National Tour Canyonlands, Kanab, Utah. We will visit several national parks and national monuments during this "Hub and Spoke" style tour. Look at www.travelingts-

com.3dcartstore.com for era apparel



Oct 10 (Thu) General Meeting will be at 7:30PM. No admission prior to 7PM. CHOC Hospital Complex.

455 South Main Street, Orange. Guests are always welcome. **Reminder: Table Top Swap Meet.**

Board meeting at 6PM Oct 19 (Sat) 19th Annual Central Coast Roundup at John Humann residence, 1376 E Clark Ave, Orcutt, 10AM-3PM. Hosted by the Santa Maria A's. Contact jemccord@aol.com or 805-598-8133



Fourth Thursday Breakfast at 8:30AM at Paul's Coffee Shop, 16947

Oct 24 (Thu)

Bushard St, Fountain Valley 92708, 714-965-3643. For more info contact Terry Collings at 714-970-7194



Nov 2 (Sat) First Saturday Breakfast BS Session ~ 8AM at The Katella Grill, 1325 W Katella Ave, Orange

Nov 2 F.A.S.T. Hill Climb, Murrietta, CA



Nov 14 (Thu) General Meeting will be at 7:30PM. No admission prior to 7PM. CHOC

Hospital Complex, 455 South Main Street, Orange. Guests are always welcome. Board meeting at 6PM

Nov 28 (Thu) Fourth Thursday Breakfast. Location to be determined.

Dec 2-5 MAFCA National Awards Banquet, Claremont, CA; www.2019nab.com Dec 4 (Wed) Pasadena High School Car Exhibit, 1:30PM-

2:30PM, program will be "How to Present the Model A Ford to a Younger Crowd"

Have something in 2020 you want on the calendar? Just let us know.



Swap Meets/Car Shows

Oct 5 (Sat) 22nd Annual Model T Ford Club Pre War (WWII) Parts Exchange and Car Show at Friends in Christ Church, 2311 E Chapman Ave, Fullerton 92831. Rain or shine.
Oct 5 (Sat) 5th Annual Patriots & Paws Hometown Heroes Car and Motorcycle Show, Canyon RV Park, 24001 E Santa Ana Canyon Rd, Anaheim, 92808, parking \$10
Oct 6 (Sun) Long Beach Hi Performance Show and Swap Meet, Long Beach Veteran's Stadium, 5000 Lew Davis, Long Beach 90808, 6am-1pm
Oct 13 (Sun) Pomona Swap Meet, 1101 N McKinley Ave, Pomona 91768 5am-2pm
Oct 20 (Sun) San Fernando Valley Car Show and Swap Meet, Rancho San Antonio Boy's Home, 21000 Plummer St., Chatsworth, 6am-2pm, parking \$5, contact Jim Lank 818-367-4757
Nov 3 (Sun) Turlock Classic Car and Parts Swap Meet, Stanislaus County Fairgrounds, 900 N Broadway Ave, Turlock 95380, admission \$8, opens at 6am

Nov 10 (Sun) Long Beach Hi Performance Show and Swap Meet, Long Beach Veteran's Stadium, 5000 Lew Davis, Long Beach 90808, 6am-Ipm

Dec 4 (Wed) Pasadena High School Car Exhibit, Pomona Swap Meet, 1101 N McKinley Ave, Pomona 91768 5am-2pm

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Vice President shall perform the duties of the President, and is the activities/tour director. The activities/tour director shall be responsible for the planning and coordination of the Club activities and tours. The activities/tour director shall keep mileage and tour participant records, and may appoint activity/tour coordinators to assist with and or lead activities/ tours.



Face

TECHNICAL DIRECTOR. The Technical Director shall arrange the technical seminars. Duties are to write articles for the paper, maintain records of the Club tools, etc., and to perform all duties incidental to the office of Technical Director.

CONCERNED THE TASK MAY BE TOO MUCH? TALK TO ANY MEMBER OF THE BOARD. YOU WILL FIND LOTS OF SUPPORT FOR EITHER OF THESE POSITIONS. SO -- TAKE A CHANCE

2018 BOARD MEMBERS

President – Louise Hall 714-282-0499/rickandlouise@socal.rr.com VP/Activities – Steve Pavich 714-963-2633/spavich@socal.rr.com Secretary – Norm Kredit 714-635-3335/leorakredit@yahoo.com Treasurer – Marilyn Singer Hawkins 714-730-4026/jmsinger@pacbell.net Technical – Dennis Kliesen 949-466-7475/drkliesen@gmail.com Editor – Tissy Smith-Hatcher 714-546-8554/tissysmith1@gmail.com Immediate Past President – Jim Runyon 714-527-1829/jamesfrunyon@aol.com

COMMITTEES

ACCC Representative – David Knapp Breakfast Committee – Terry Collings Club Greeter – Doris Marshall Election Chairperson – Joe Goff Historian & Librarian – Steve Pavich Merchandise Director – Diane Gaughen Pancake Breakfast Setup & Coordination -Frank Reese and Don Ratzlaff Raffle – Ed Cote Refreshments – Carolyn Ratzlaff and Dianne Runyon Regional Representative, SCRG -Carolyn Ratzlaff Sunshine & Sorrow – Pam Heiland Webmaster – Bruce MacIntosh

We have removed all Committee members'

emails and phone numbers in order to ensure their privacy. Members can find this

info in your roster.

Please Note: Some information contained in our newsletter has been reprinted from other newsletters; we thank and acknowledge them.

General Meeting Minutes

OCMAFC General Meeting Thursday, September 12, 2019 CHOC Wade Education Center

President Louise Hall called the meeting to order at

7:30 P.M. Member Jeanne Parrish led the club in the Pledge of Allegiance. In the spirit of Club Greeter Doris Marshall, Louise welcomed everyone. Member Diane Gaughen supplied the humor for the night. 50 members were present.

Secretary Norm Kredit presented the minutes of August 8, 2019 for approval. The membership approved the minutes as printed in the Distributor. Treasurer Marilyn Singer-Hawkins reported club balances and budget year to date. She mentioned donations we will be making to CHOC, City of Hope and Alzheimer. We currently have 157 members with the addition of new member Mark Lackey. Marilyn also wrote "Thank You" notes to Kay and Leonard Nettles for the seminar/social at their home and to Sharon Johnson for the quilt gifted to the club. Marilyn, on behalf of the clubs non-profit charitable status, will be filing the annual reports to Attorney General's Office and the Secretary of State. The budget for next year will be completed soon. The motion was made and supported to accept the Treasurer's report.

President Louise asked for input from the members regarding what to do with the gifted quilt. Several would like to have it. One idea is to have it rotate to different members in the club. Another is to raffle it off to members only. It was confirmed that the members felt it should remain in the OCMAFC. Louise also mentioned the scam advertisement that was published in our newsletter. The Board decided that going forward that only the ads of club members or ads validated by club members would be accepted.

Technical Dennis Kliesen announced that there will be a wheel balancing seminar on Saturday, September. 21 at 9:00 A.M. It will be at the home of John and Dana Carter's home in Yorba Linda, 24605 Via Villarta. John's phone is 714-310-3350. He has plenty of chairs and a room inside in case of rain. Dennis also reminded the club of the San Bernardino swap meet on September 28th. It is big and there are a lot parts being sold for A's.

Of special interest is the production of a new Model A engine being manufactured for the U.S. market. Leonard Nettles gave us the latest information on the project.

Activities Steve Pavich gave Bruce and Becky MacIntosh the opportunity to update everyone on the International Drive Your Model A Day BBQ that they are hosting at the community center in their residential association on Saturday the 14th. There is a sign-up sheets and maps up front. All who drive a Model A will receive a commemorative badge. A \$10 refundable deposit per

person will be needed.

Steve also mentioned the Drive for a Cure activity at the Orange County Fair grounds on September 28-29. The club also received a request for cars at St. John's Church for Model A's at their chili cook-off in November. It is an all-day event with a lot of activities for families.

Don and Mary Dormeyer are working on a possible dessert and movie night at their studio. More details to come. (Continued on Page 10)



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LUBRICATION & PERIODIC MAINTENANCE - MODEL A FORD			
	MS ARE TO BE LUBRICATED UNLESS OTHERWISE		
EACH 500 MILES	go over entire fuel system for leaks	EACH 2,000 MILES	
inspect radiator hoses	go over entire exhaust system for leaks	☐ do all 500 and 1,000-mile items	
🔲 adjust fan belt	clean distributor cap, lid, rotor, and	Check shock fluid	
inspect fan for cracks	check each for cracks	inspect starter commutator & brushes	
change crankcase oil (if not using filter)	□ check steering wheel free play (1" max.)	grease steering gear sector shaft	
check fan bearing for looseness (side play)	□ battery high discharge voltage test ^s	🗌 examine tires for wear, cracks, damage	
test windshield wiper	check battery with electrical tester	clutch release bearing (under floor board)	
check wiper blade rubber	□ clutch pedal bearing	check engine timing ⁶	
FACH 1 000 MILES	brake pedal bearing	remove crank from front of engine	
EACH 1,000 MILES	 drag link (both ends) U-joint 	adjust service brakes	
front spindles (upper & lower)	check lubricant level in differential	inspect main leaf springs for cracks	
steering tie-rod	☐ check lubricant level in transmission	repack upper ends of shock links	
front brake camshafts	☐ check lubricant level in steering gear	test parking brakes for hold on hill	
front spring shackles	fan bearing	drain & flush radiator with clear water [°]	
front shock links	water pump bearing		
rear spring shackles	check for tight electrical connections ⁶		
rear shock links	distributor shaft (fill oiler)	EACH 5,000 MILES	
rear brake camshafts	distributor cam (very light coating)	☐ do all 500 and 1,000-mile items	
rear wheel bearings'	☐ check points gap. (.018" to .022")	check headlight focus and aim	
do all 500-mile items	check points for pits, misalignment	drain, flush, refill transmission	
test emergency flashers ²	remove crank from front of engine	same for differential	
test wheel bearings for looseness, spin ³	generator bearings	🔲 tighten engine, chassis, body bolts & nuts	
tighten accessory mountings (windwings)	□ clean & re-oil air cleaner	front wheel bearings: clean, inspect, pack	
☐ tighten spring U-bolts, front & rear ⁴ ☐ tighten all wheel lug nuts	□ clean battery cable clamps & vaseline	inspect front brake drums, linings,	
test lights (head, tail, stop, dash, etc.)	tighten battery ground connection	springs ¹⁰	
inspectal lengine compartment cotter pins	oil horn bearings clean horn commutator	spark plugs: clean & regap (.035") give cooling system a chemical flush ^o	
inspect all brake system cotter pins	clean generator commutator, check		
inspect all steering system cotter pins	brushes		
service brake cross shaft	🔲 drain fuel sediment bowl	FLOU 10 000 MU FC	
parking brake cross shaft	clean carburetor filter screen	EACH 10,000 MILES	
engine control link joints	oil main throttle shaft (rear of engine)	do all previous items	
	☐ door hinge pins (1 drop light oil)	clean, inspect, pack rear wheel bearings	
door dovetails (light coat of vaseline)	hook hooks (same)	inspect & clean rear drums, linings,	
door striker plates (same)	□ check clutch pedal for ¾" free play	springs ¹⁰	
door latch mechanism & lock	□ check tail lamp lens mounting screws	lubricate speedometer cable	
(white graphite)	test ground wire on all power tools ⁷	polish headlight reflectors	

- 1—Rear wheel bearings and rear brake operating shafts must not be over-lubricated. These areas, already subject to oil seepage past the axle housing seals, have a tendency to drip lubricant onto brake drums.
- 2-This concerns the battery-operated portable red flashers some owners carry for road emergencies.
- **3**—Be sure there is no excessive looseness in the fronts, and no gritty sound or drag in any.
- 4—The large U-bolts holding the leaf springs to the frame cross members should be kept very tight at all times. This is a precaution against cracks in the cross members and broken springs.
- 5-Check each cell with a high discharge tester; this shows whether the battery will hold its voltage under actual operating loads.
- 6—To test for tightness, try to wiggle the connection with your fingers. If it gives, tighten it. Check also that the wires are not loose in their crimped-on terminals. Look for frayed or cracked insulation, and for spots where wires rest against metal to cause worn insulation. Open up the junction box and check for these items.
- 7—This obviously has nothing to do with the Model A, but is a good check for the restorer. Use ohmeter to see that there is NO resistance between the exterior metal case of the tool and the ground

prong of the three-prong plug (with plug pulled out of wall outlet). Even after making this test, the safe practice is never to touch the tool while standing on a damp surface or while touching or standing on any metallic or wet object—as ground circuits within your shop or garage are not always reliable.

- 8—A very accurate way to see exactly when distributor points open is to hook up a six volt DC voltmeter across the points. With ignition on, the meter needle will jump from zero to about six volts at the instant the points open. When not performing this test, keep ignition switch off, or slip a piece of paper between the points, to keep battery from discharging through the coil primary winding.
- 9—Drain radiator immediately after running engine for about ten minutes, so that sediment and loose scale will be stirred up into the water. Do not pour cold water into a warm engine. If hot water is not available, allow engine to cool completely before refiling.
- 10—Clean every trace of grease from brake drums and brake shoe lining with rags dampened in lacquer thinner. Dry off with clean dry rags. Also remove any excess grease from bearings, bushings, and backing plates, so that none will later drop down onto drums or shoes. With everything sanitary, inspect for scored drums, worn linings, broken springs.

NEW MEMBERS

CORRECTIONS

A Short Discussion About Welding... (Reprint from July 2015)

Welding fuses metal pieces together usually (but not always), adding a filler material to the mix. The down side is that the high heat needed to melt the parent material (the pieces being welded) and the filler material, distorts the pieces. The thinner the parent material the more exaggerated the problem becomes. With that being said do not assume that thicker material, such as frame stock, is not susceptible to distortion due to the heat applied during welding. In truth the actual cause of the distortion is not a result of the heat applied but rather the uncontrolled realignment of the molecules in the metal during cooling. Basically as the metal cools it shrinks. If the physical configuration allows it, place the pieces in a jig or clamp them to a rigid panel such as a welding table in order to control the cooling process. Unfortunately sheet metal does not generally lend itself to this type of control. While the cooling process is the actual culprit, clearly the more heat applied the more significant the damage as the pieces cool. So how do we control the amount of heat applied? For this discussion we'll skip over issues related to poor welding technique, specifically using too much heat for the thickness of the metal being welded. We'll also say that the processes used; Oxy-Acetylene torch, MIG, and TIG welding all use "roughly" the same amount of heat to do the job. I know that is going a stretch but I want to get to other issues specifically the time spent heating the metal. As you can imagine the longer the weld pool sits in one spot the more that spot is heated. For this reason "stitching" or tack welding small spots along the seam, leaving gaps between the welds, is

a great way to control the way the heat is distributed. You simply skip back and forth "stitching" the pieces together until the entire seam is welded. A huge issue that determines the amount of time spent moving the weld pool is the "purity" of the pool itself; the more contaminants in the pool the slower the welding process. Contaminants also cause gaps or holes in the welds making them weak and potentially dangerous. One of the most destructive contaminants is rust (one form of oxidation). Oxidation is a chemical reaction that causes the loss electrons when they bond to oxygen molecules in the atmosphere. This loss eventually destroys the steel. Superheated oxygen really does a number on steel as evidenced by the ever popular cutting torch which is oxidation on steroids. Some "Stick" and "Flux-cored" electrodes have special additives that combat rust and other contaminants however, just like a good paint job a good welding job starts with good prep. So stitch weld sheet metal when you can and make sure to grind, sand or use a wire brush on all materials to prep 'em and ensure a good clean weld pool!

5233 Child's Dres 5233

Member Changes:

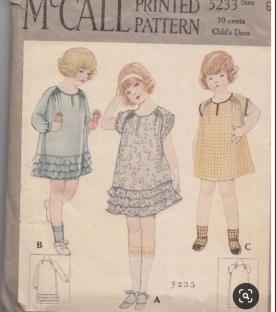
Rivard, David, new email address: modeladude@outlook.com Hyland, Pete and Ana, new cell phone: 714-742-0647

Our annual **Installation Banquet** at The Villa Restaurant in Orange on January 5, 2020



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By Pete Cruz Technical Director





Orange County Model A Ford Club

Photos by Steve Pavich

Rear Hub Retaining Rings

By Dennis Kliesen Technical Director

Taking the rear hub retaining rings can be a real pain to remove sometimes. I've encountered many times trying to remove these rings in other situations and have used the following methods successfully over the years. When you get your hub off, lay it on a flat surface with the inside facing up. I have some small locking pliers that I clamp to the inside radius of the ring to the hub outer surface. This keeps the ring from sliding around in its groove. Start with one locking pliers at one of the ends of the ring. Place another about 120 degrees from the first. Next, I take a flat blade screwdriver and pressing down and at an angle push against the opposite end of the clamped ring. Have a pick ready to slip under the back of the ring when it has pushed away from the groove as shown in image 1. Continue by prying the snap ring away from the groove, and remove the pliers at the opposite end, Image 2. With the locking pliers continue working around the hub until the snap ring is completely out. Before I place the snap ring back in the hub, I usually grind or file a notch near the end to make it easier to get the snap ring out of the groove as shown in Image 3. When removing or installing, I always fasten a pair of locking pliers at one end of the snap ring from jumping out and possibly hitting you in the face. Always wear safety glasses when working with snap rings.



PRESIDENT'S MESSAGE

(continued from Page 2) the By-Laws which are printed in the back. I'm looking forward to the MAFCA National Awards Banquet in Claremont from Dec. 2-5. There are some interesting seminars and tours included.

There are already several folks indicating they will be there. Come out and join us. The registration information is in The Restorer. Hotel reservations go quick-

ly. See you on the road! Louise Hall



Deadline for submissions for the next Distributor is

October 20, 2019

Submit all Articles and ads to tissysmith1@gmail.com or mail to P.O. Box 10595 Santa Ana, CA 92711

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(Continued from Page 5)

Louise pointed out the rare opportunity to participate in the National Awards Meeting to be held in Claremont this year on December 2-5. There will be tours, seminars, and a banquet that make this a very special time. Inform Louise if you are going so that a meeting place can be planned. For details on everything including hotel accommodations see the two page add in the "Restorer" magazine.

Remember also that at our October meeting we will have a table-top swap meet. Only bring clean parts for sale and small enough to go on a table. These are to be related to the Model A or its era. Clothes and tools qualify. The money from the buyer goes to the seller, not the club.

Also the National Board will issue special recognition to a chapter member nominate by each club to recognize members who have done exemplary service to a club. Send or call Louise for the person from our club you think has done an excellent service to the club.

Speaking of chapter members, there are two positions on the Board that need to be filled; they are Vice President and Technical. The positions are for two years only. There are many club members to help anyone in these position, so step up for the benefit of all. Contact Louise or one of the Board members if you are willing to fill a position.

It was brought to everyone's attention to make sure you check with your insurance company as to their coverage for activities where you receive some form of remuneration for participating with your car. Other key points to check coverage are when it is being trailered or stored at another location while it is being used. Sunshine and Sorrow Pam Heiland sent a card to Doris Marshall. We miss her greeting. Fran Earhart is recovering from her surgery and Glenn Johnson has returned to assisted living.

Merchandise Diane Gaughen reviewed some of the new articles available to wear such as sweatshirts with hoods and car blankets for club members. She will be putting together her list for the future.

Fourth Thursday Breakfast Terry Collings has selected the Black Bear Diner in Fullerton on Harbor Blvd., where Brea Blvd. and Harbor come together.

Refreshments Carolyn Ratzlaff asked for members to sign up for coming months. Lori Kredit and Patti Cote and a mystery person brought the refreshments for the evening.

The Hard Luck trophy went to Pete Haak who is working hard to overcome breakdowns and painting preparation to get his car on the road. It is a 1929 Todor Sedan.

The Attendance drawing went to Sheila Plotkin for \$10 and the Membership drawing went to member number 105, Jim Nichols, but he was absent and forfeited his prize of \$60. The pot grows to \$70 next time.

Tail Light Quiz presented by Steve Pavich with pictures of tail lights for us to guess the cars to which they were attached. Jerry O'Brien guessed the most correctly and was presented with a prize. Thank you Steve.

Background slides for the evening were of hot rods at the Bonneville Salt Flats.

Meeting Adjourned.

Norm Kredit, Secretary

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FOR SALE David Rivard is moving and selling his 1930 California Year of Manufacture Plates. The plates are currently registered, so no problem re-registering them at the DMV. The plates have a bit of chipped paint and a small amount of surface rust where the paint is chipped, but they are intact and are not bent or banged up. Asking \$200 for the set, frames not included. Contact Dave at 949-416-5191 after 12 noon.

FOR SALE 1929 closed cab pickup in beautiful condition--Mitchel Transmission, low time rebuilt engine. Asking 19,000. Contact Dennis Crilly at 949-586-3457 or 949-375-1934



WANTED 1930-1931 sedan rear fenders, any condition. Contact Dick Smith at 949-770-6847

FOR SALE 1931 Sport Coupe-older body off restoration, nice paint and tan mohair interior, all stock, runs and drives, good tires, indented firewall, needs TLC \$15,000 OBO. Call Terry and leave message 714-544-1771 North Tustin



Join us for another enjoyable event!!

Fourth Thursday Breakfast

Oct 24th at 8:30 am

PAUL'S COFFEE SHOP 16947 Bushard St Fountain Valley 92708 714-965-3643

> Info: Terry Collings 714-970-7194

RICHARD PARRISH IS PHOTOBOMBED



Dedicated to the History and Preservation of the Model A Ford CHOC **Next General Meeting ORANGE COUNTY MODEL A FORD** 7:30 PM (55) **CLUB** (57 **Riverside Freeway (91)** [Second Thursday of every month] ξ Chapman Next Meeting October 10, 2019 Orange Batavi Costa **CHOC Hospital Complex** W 15. Post Office Box 10595 Garden Grove Fwy. (22) 455 South Main Street, Orange, CA Veta . Santa Ana, CA 92711 Bristol E-mail: info@ocmafc.org From Main Street, turn east on to Providence Ave. and immediately on your right, enter the structure and park on the second level. Meetings are held in Building 2 in the Wade Education Center-2nd Floor. Access meeting room through the double door entry off the 2nd Floor parking structure

We are on the Web! www.ocmafc.org



Return Address: Post Office Box 10595 Santa Ana, CA 92711

First Class Mail

To: